

Customer: Rad Source Technologies

Location: Suwanee, GA

Time & Duration: 30 Days

Technical Description: Provide an engineer for on-site Siemens programming.

Reference: Rad Source Technologies 160181 / 1.1.3



Job Description

Provide an engineer for on-site Siemens programming.

INP Tasks

- PLC program review
- PLC program modification and function test
- Adding logic for Turbo/Hornet Enable (depending on the analog data from TC gauge)
- Adding logic for SPC ON (depending on the analog data from Hornet gauge)
- FC 2 (Reset simulation value) - SCL logic modification
- Status light (Green, Yellow, Red)
- Hardware reconfiguration for enabling of the high speed counter function (%I 0.0 and %ID 1000)
- Screen modification on the HMI (system maintenance, Status display, operation display)
- Checking of the existing HMI tags, PLC tags
- Creation new HMI and PLC tags for some I/O addresses
- Renaming of the existing tag names and reassignment of the PLC addresses
- Assigning of the animation function for the objects (Text, Rectangular, etc.)
- Layout modification of the objects
- User and password modification

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