

Customer: Wrigley

Location: Flowery Branch, GA

Time & Duration: 11 Days

Reference: Wrigley 160238 / 1.2.2



Job Description:

Retrofit customer system, swap out old iCONiCS HMI Panels with SIMATIC HMI TP1500 COMFORT PANEL.

INP Task

- OP1500 Comfort 6AV2 124-OQC02-0AX0
- CP 343-1 6GK7 343-1EX30-0XE0
- OP1500 Comfort is only configurable from WINCC comfort V11 and higher.
- Created HMI layout with WINCC comfort V13. Established communication with the CPU and CP from the labor to check the settings. As we got the PLC project from the customer used it as a reference to create Variable and Alarm list for the HMI tags.
- Installed Panels into Cabinets. Installed CPs 343-1 into all 4 cabinets. Changed Hardware configuration and downloaded HMI Projects. Compared the function with the existing system (station #24 and #23).
- Double checked all 4 HMIs. Archived projects and handled to the customer

Conclusion

For right now the machines are in commissioning mode, so far it's not possible to do a life check.

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